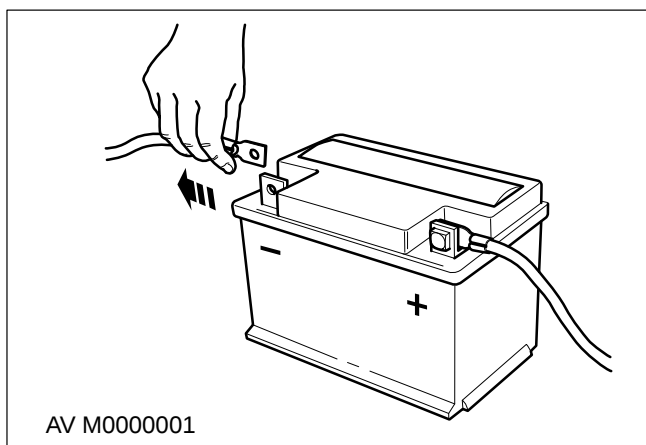
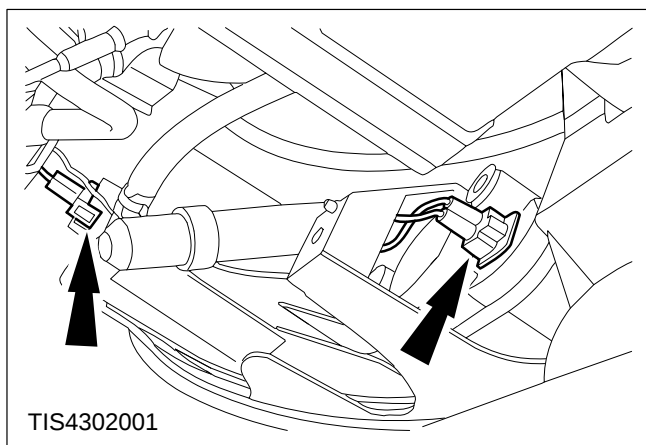


Bumper Assembly – Front – Remove and Install (43 423 0)

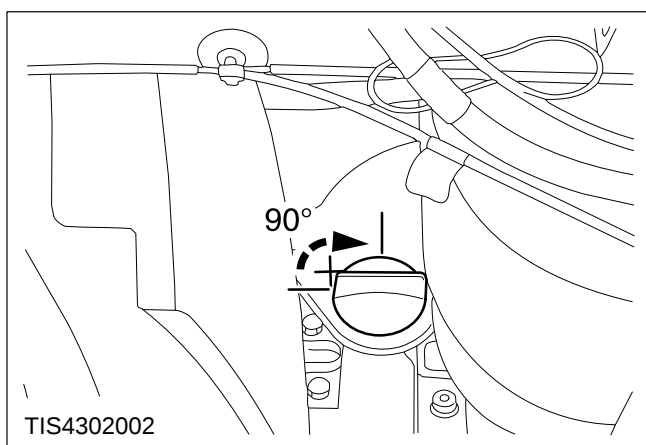


Remove

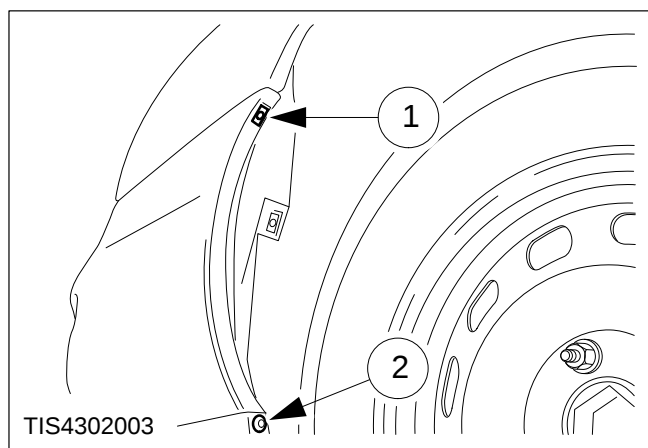
1. Disconnect the battery earth lead.
2. Raise the vehicle.
3. Remove the windscreen washer reservoir (refer to Operation No. 32 622 0).



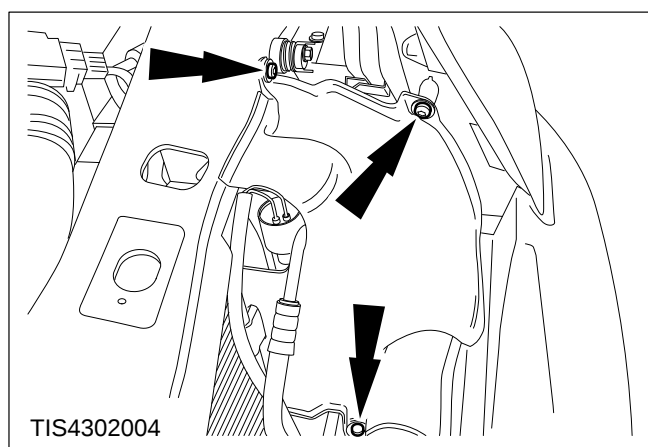
4. Disconnect the sidelights/indicators.
Two multiplugs on each side.



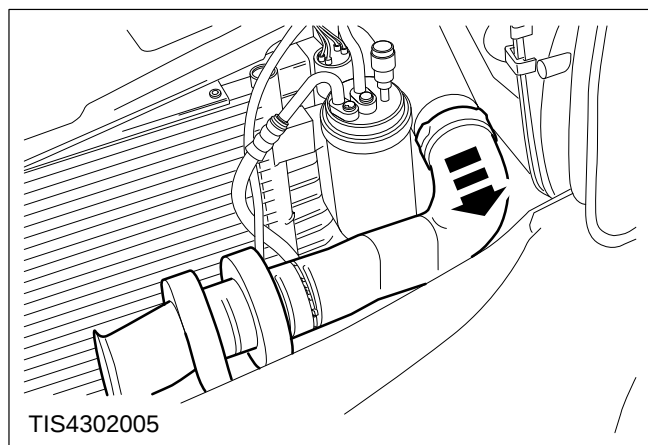
5. Remove the inner side fixings.
Turn through 90°; one on each side.

**6. Remove the outer side fixings.**

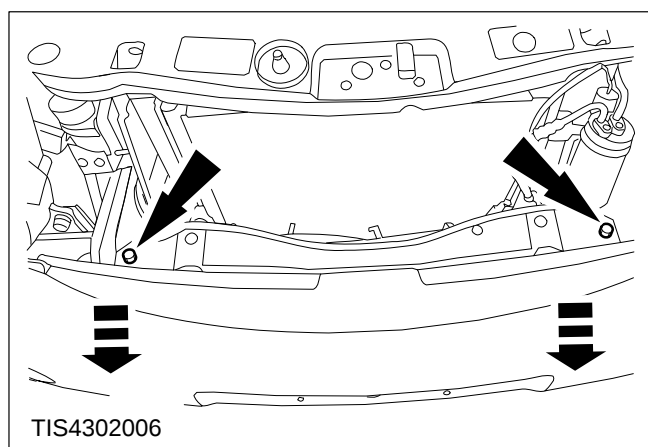
- 1 Remove the clip.
- 2 Drill out the rivet.

7. Lower the vehicle.**8. Remove the headlamp side covers.**

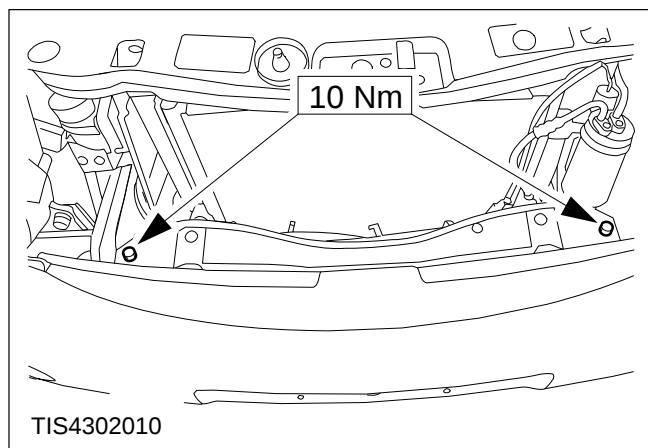
One each side.

**9. Remove the air intake pipe.**

Cut the cable tie.

**10. Remove the bumper.**

Remove the bolts then slide the bumper assembly forwards.



Install

11. Refit the components in reverse order.

Use new blind rivets.