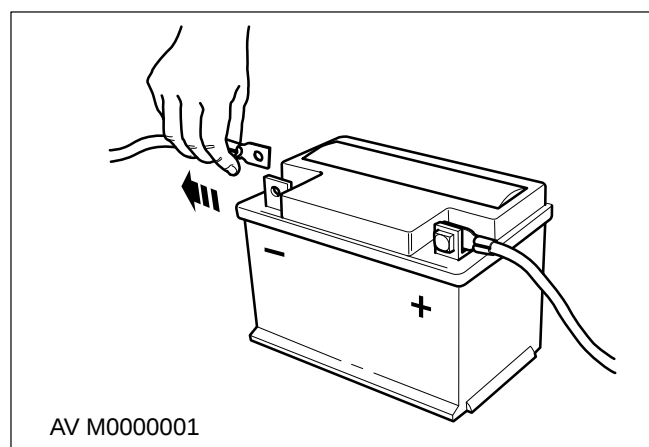
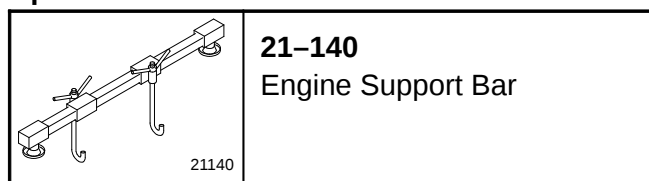
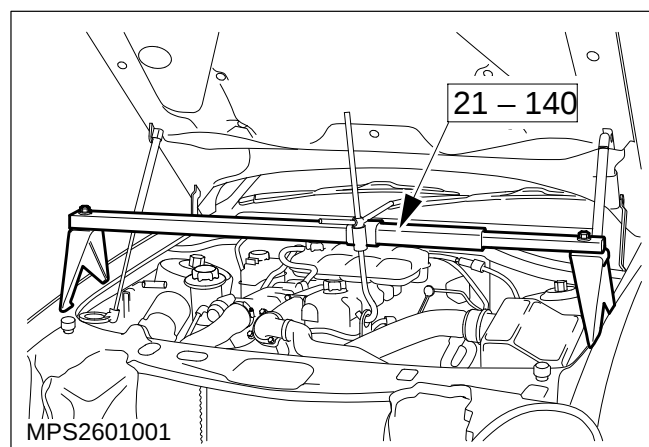
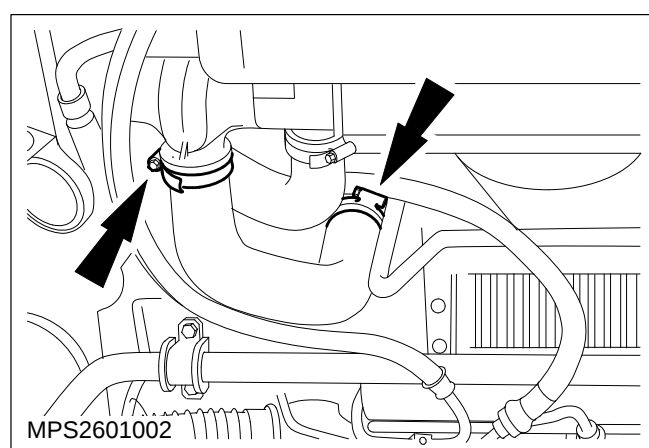


Starter Motor (2,5l TDI Diesel) – Remove and Install (26 204 0)**Special Tools****Remove**

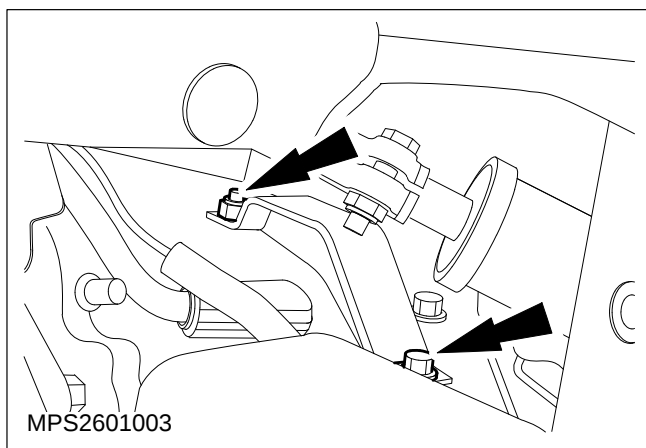
1. Disconnect the battery earth lead.



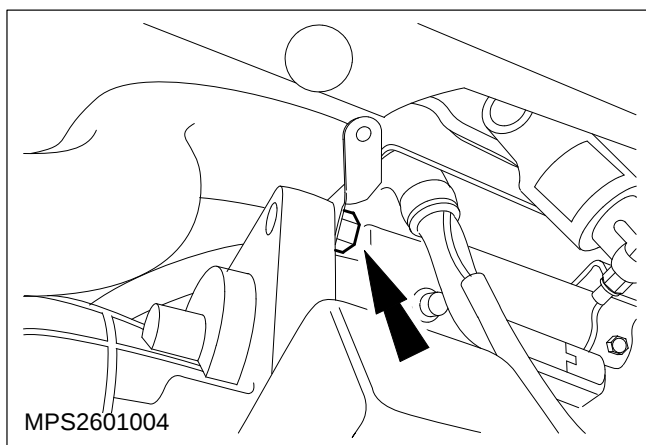
2. Attach the engine support bar service tool No. 21-140.
3. Raise the vehicle and remove the under shield.



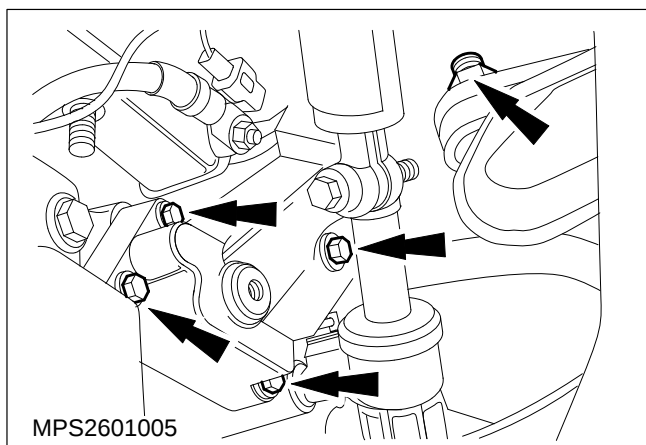
4. Remove the lower intercooler hose.



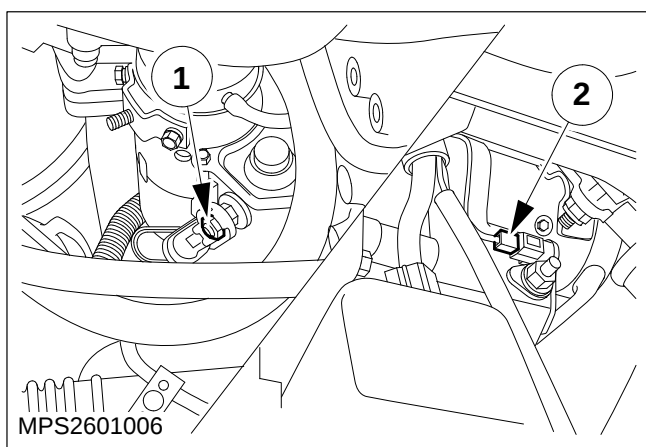
- 5. Remove the starter motor support bracket fixings.**



- 6. Remove the support bracket and heat shield.**

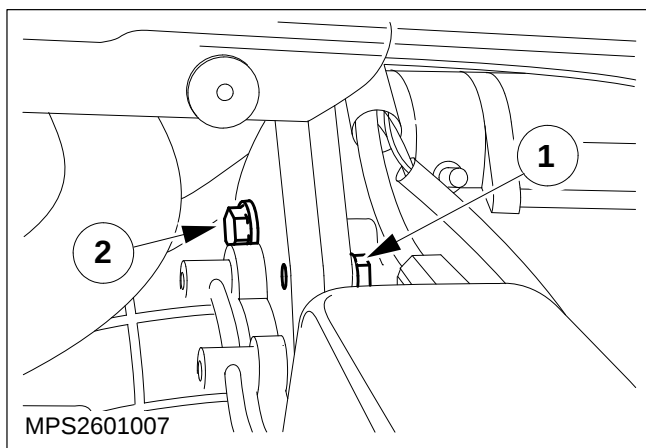


- 7. Remove the engine mount and insulator assembly.**

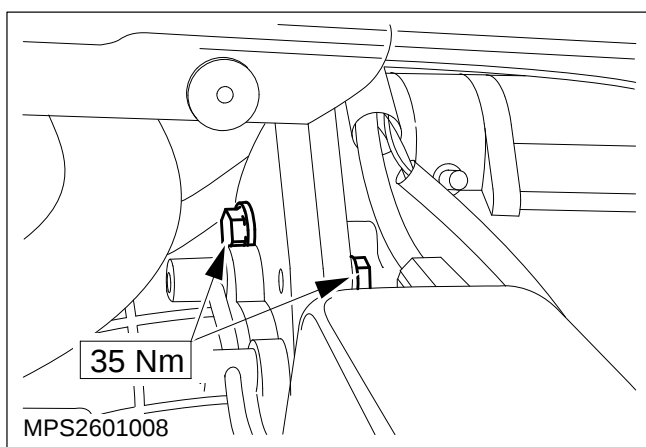
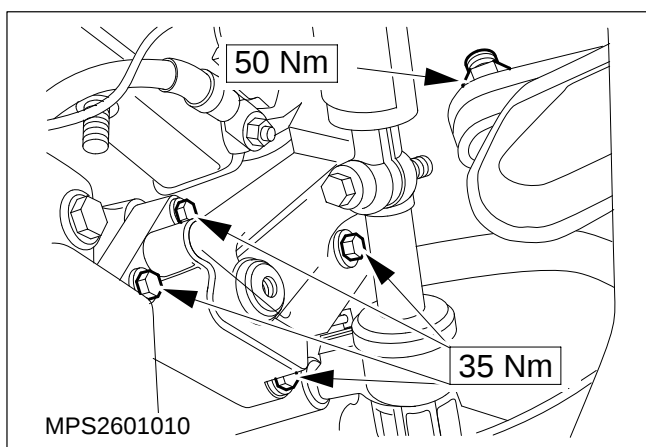
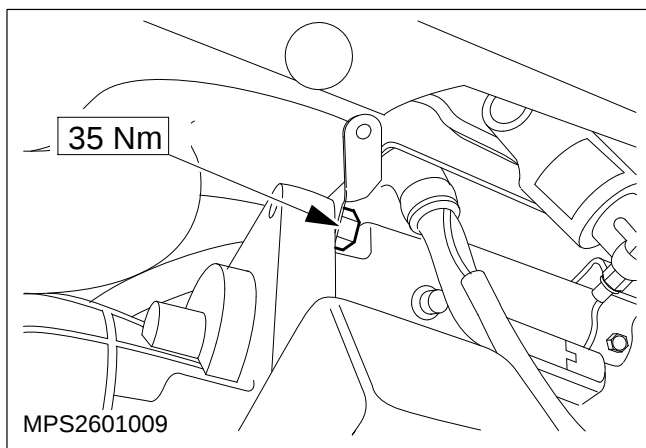


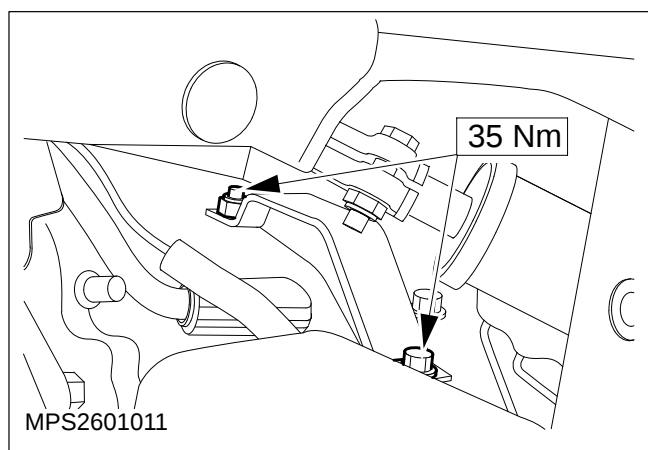
- 8. Disconnect the starter motor electric cables.**

- 1 Undo the retaining nuts.
- 2 Disconnect the multiplug.

**9. Remove the starter motor.**

- 1 Remove the bottom bolt.
- 2 Remove the top bolt.

**Install****10. Refit the components in reverse order.**



- 11. Refit the undershield and lower the vehicle.**
- 12. Remove the engine support bar.**
- 13. Reconnect the battery earth lead.**