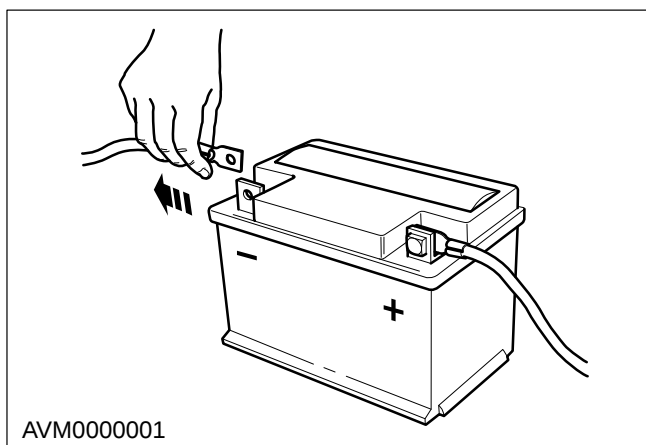
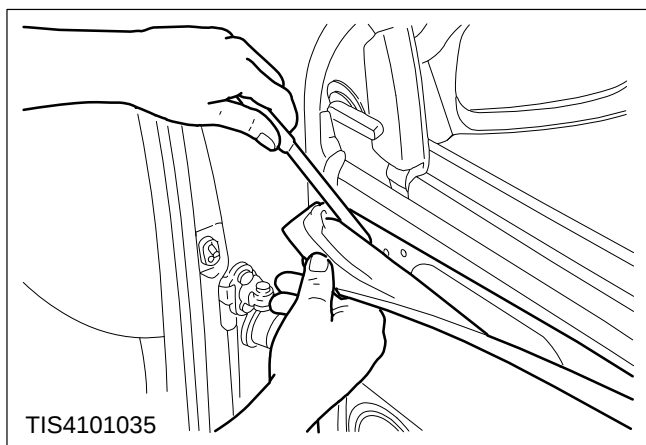


Glass – Door Window – Front – Remove and Install (42 314 0)



Remove

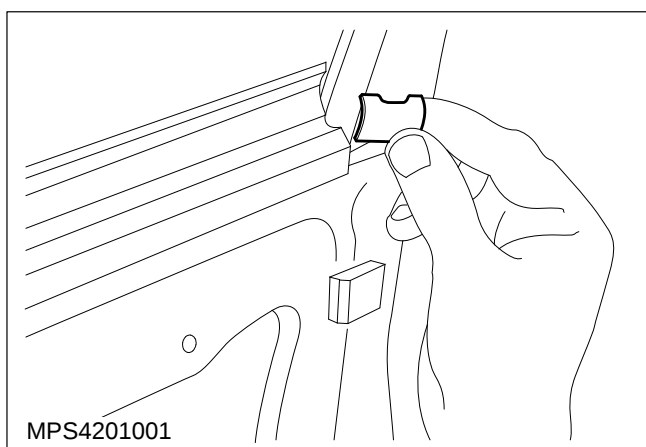
1. **Disconnect the battery negative lead.**
2. **Remove the door trim panel, (refer to Operation Number 43 705 0).**



CAUTION: Do not touch the adhesive surface as re-bonding will be impaired.

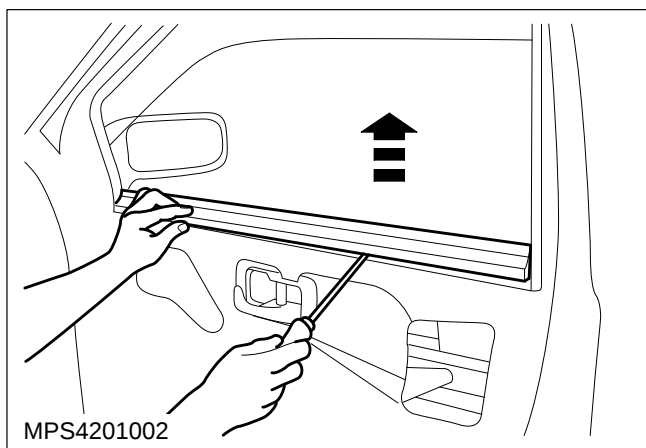
3. **Locally peel back the door insulation material.**

Using a plastic knife, (disposable cutlery) cut through the Butyl strip to enable the foam insulator to be peeled back for access. **DO NOT** attempt to peel the insulation from the door without cutting the butyl.

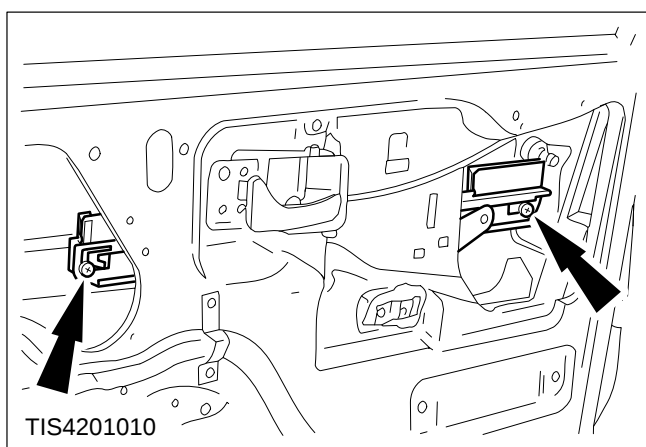


4. **Remove the inner window weatherstrip.**

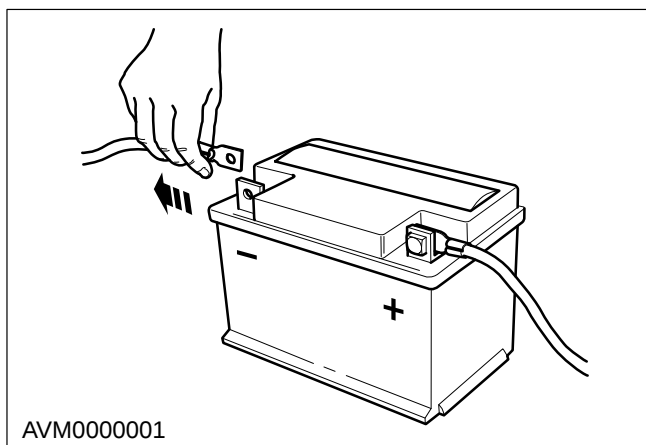
Lift out the two end filler blocks and prise the weatherstrip from the door.



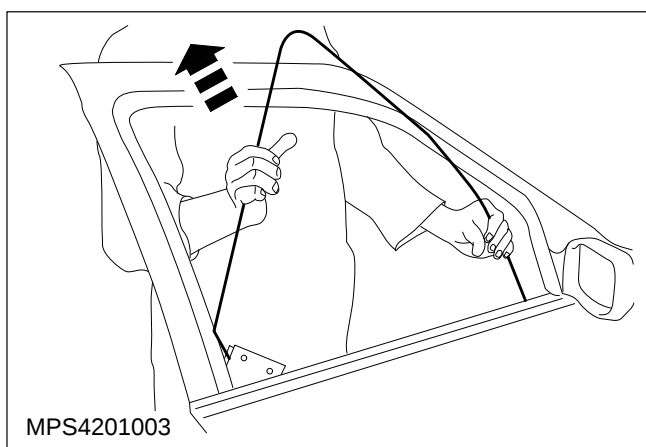
- 5. Remove the inner window weatherstrip (continued).**



- 6. Remove the two glass fixing screws.**
7. Reconnect the battery negative lead.
8. Supporting the window in the closed position, lower the window regulator.

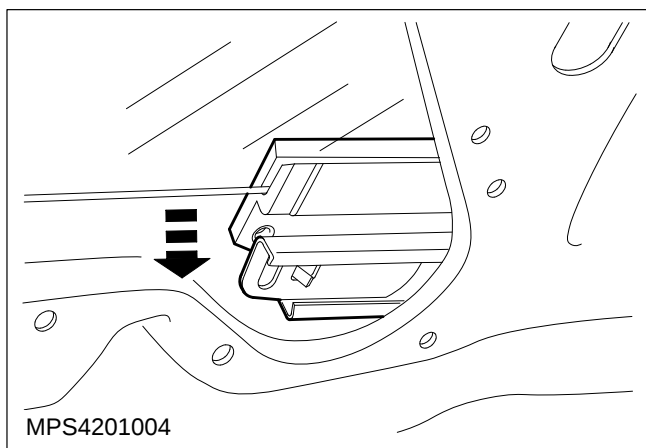


- 9. Disconnect the battery negative lead.**



- 10. Remove the window glass.**

Tip the front of the glass down into the door and lift out from the frame.



Install

⚠ CAUTION: Ensure the window bracket is correctly seated onto the regulator before fully tightening the fixing screws.

11. Refit the components in reverse order.